

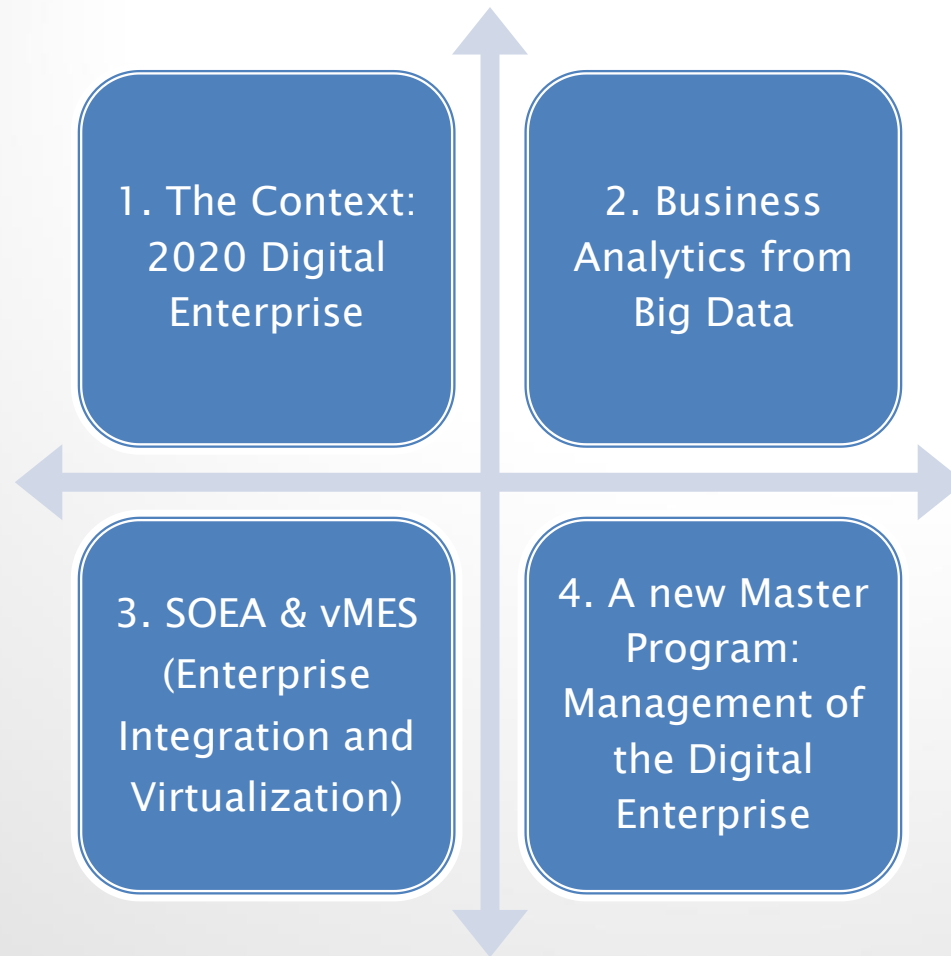
Management of the Digital Enterprise: A new, interdisciplinary master program in service-oriented manufacturing

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Agenda



The Context: Digital Enterprise – the next frontier for innovation and competitiveness



❑ “Factories of the Future” 2020:

- Total enterprise integration: the Manufacturing Integration Framework (MIF) linking business processes with supply- and production processes
- Advanced manufacturing processes (3D shape construction, ...)
- Adaptive and smart manufacturing processes
- Digital, virtual and resource-efficient factories
- Collaborative and mobile enterprises
- Human-centred manufacturing
- Customer-focused manufacturing

❑ Mission for Higher Education:

Teach the overall enterprise architecture and core technologies to establish a comprehensive, Internet-scale platform for networked management & production that encapsulates the right abstractions to link scalable the stakeholders (production factories, material and technology providers, service firms) to enable the emergence of sustainable Internet economy.

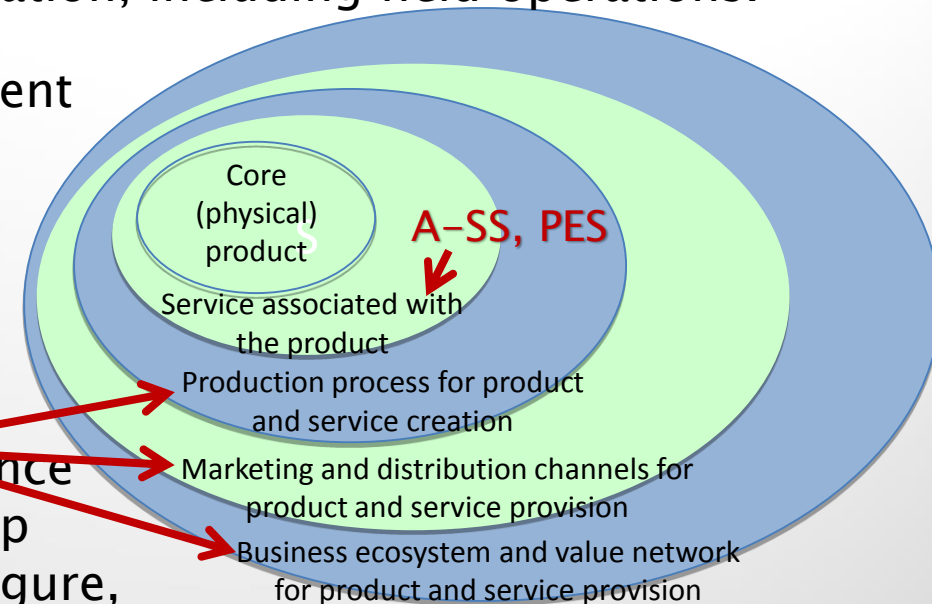
The Context: Digital Enterprise – the next frontier for innovation and competitiveness



Three viewpoints:

1. **Smart Enterprise:** Novel controls based on ICT convergence in mixed batch planning and product scheduling, automation, robotics, quality control, environment and resource instrumenting.
2. **Digital Enterprise:** Novel operations based on product and process modelling, management and simulation, including field operations.
3. **Virtual Enterprise:** Novel management of complex supply chains across production sites and including logistics and material flows across the product life cycle, including field operations

Trend: Shift from G-DL to S-DL: enhance the utility that the product's ownership delivers to the customer (install, configure, repair, maintain, upgrade, take-back, ...)



Opportunity of Industrial Business in the Digital Enterprise

Business analytics from Big Data: Optimizing the Decision



- ❑ **Big Data can underpin a substantial wave of gains:**
 - Improved efficiency in design and production
 - Improvements in product quality
 - Better meeting customer needs through: (a) more precisely targeted products; (b) effective promotion and distribution; (c) collaborative product development based on customer data.

- ❑ **Big Data can enable 7 performance levers for manufacturers, related to 5 components of the Manufacturing Value Chain:**
 - R&D and product design
 - Supply Chain Management
 - Production
 - Marketing and sales
 - After-sales



Business analytics from Big Data: Optimizing the Decision

We have identified the following big data levers across the manufacturing value chain

	R&D and design	Supply-chain mgmt	Production	Market- ing and sales	After- sales service
1 Build consistent interoperable, cross-functional R&D and product design databases along supply chain to enable concurrent engineering, rapid experimentation and simulation, and co-creation	✓				
2 Aggregate customer data and make them widely available to improve service level, capture cross- and up-selling opportunities, and enable design-to-value	✓			✓	
3 Source and share data through virtual collaboration sites (idea marketplaces to enable crowd sourcing)	✓			✓	
4 Implement advanced demand forecasting and supply planning across suppliers and using external variables		✓	✓	✓	
5 Implement lean manufacturing and model production virtually (digital factory) to create process transparency, develop dashboards, and visualize bottlenecks			✓		
6 Implement sensor data-driven operations analytics to improve throughput and enable mass customization			✓		
7 Collect after-sales data from sensors and feed back in real time to trigger after-sales services and detect manufacturing or design flaws			✓	✓	✓

SOURCE: McKinsey Global Institute analysis

The 7 Big Data levers across the MVC

Business analytics from Big Data: Optimizing the Decision



1. R&D and product design

- ❑ **(L1) Product lifecycle management (PLM)**: CAD, CAE/CARE, product development management tools, digital manufacturing and more recently digital marketing. Co-create designs with suppliers; Enable experimentations at design stage; Create simulations to test: designs, choice of parts, costs [collaborative use of data for modelling, simulation and controlled experimentation – the Digital Enterprise viewpoint]
- ❑ **(L2) Design to value**: extract crucial insights from the increasing volume of customer data to refine existing designs and help develop specifications for new models and variants [customer insights mined from sources: point of sales data, social media, customer feedback, sensor data on product usage]
- ❑ **(L3) Open innovation**: outside inputs for innovation through new channels [collaborate on product development via Web 2.0, Web-based platforms]

Business analytics from Big Data: Optimizing the Decision



2. Supply Chain

- ❑ (L4) **Advanced demand forecasting and supply planning**: use own data, integrate data from other sources, include data from retailers (promotion data, launch data, inventory data) [**collaborative supply chain management and planning**]

3. Production

- ❑ (L5) **Digital factory**: used to design and simulate the most efficient production system for a specific product [**create a digital model of the entire manufacturing process; Internet of Things applied to the MVC (sensors and actuators within networks of physical objects)**]
- ❑ (L6) **Sensor-driven operations**: IoT data allows process control and optimization to reduce waste and maximize throughput [**embedding real-time, highly granular data from networked sensors in the supply chain and production processes**]

Business analytics from Big Data: Optimizing the Decision



4. Marketing and sales

Use data from customer interactions to: (a) improve marketing and sales; (b) influence product development decisions. Embed sensors in products that can generate data about actual product usage and performance [obtain real-time input on emerging defects and adjust the production process immediately]

5. After-sales services

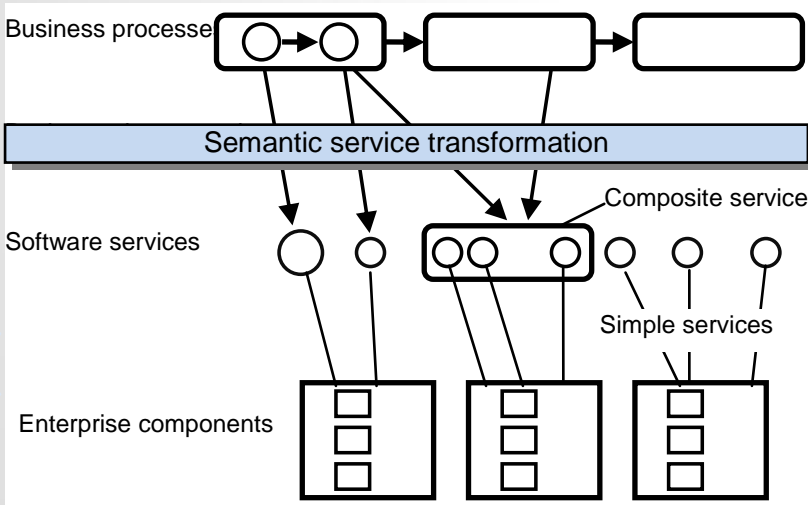
❑ (L7) Shift from GDL to SDL; Collect after-sales data from sensors and feed back in real time:

- ✓ Transform the commercial relationship with customers from one in which they sell a product to one in which they sell a service [Product-Service Extensions].
- ✓ Use sensor data from products once they are in use to: (a) improve service offerings, (b) create proactive smart preventive maintenance service packages, (c) detect manufacturing and design flaws [Intelligent Products]

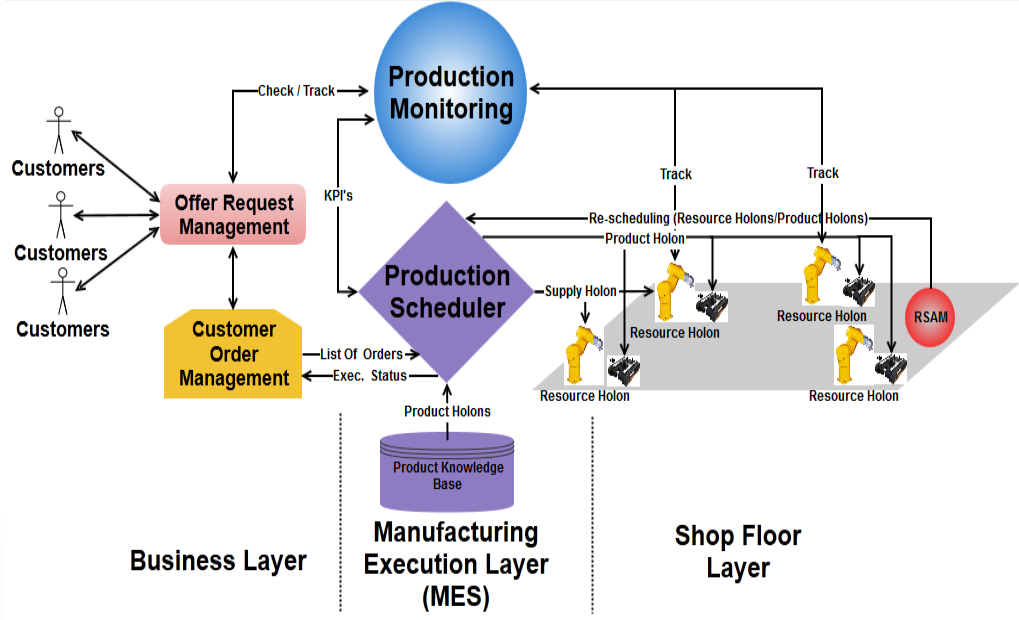
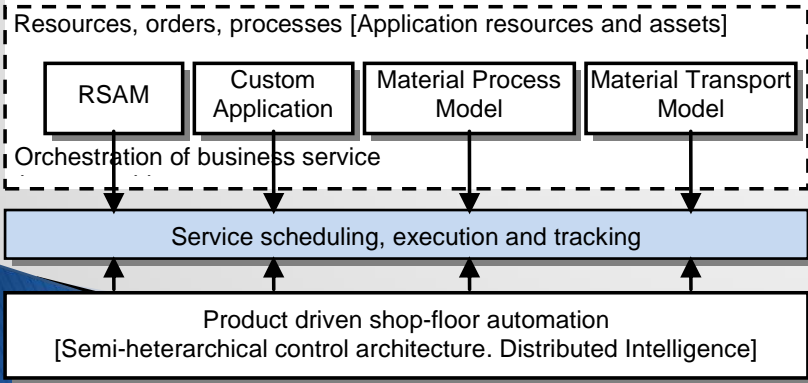


SOEA and vMES: Enterprise Integration and virtualization

SO Business



SO Agents - SOMAS

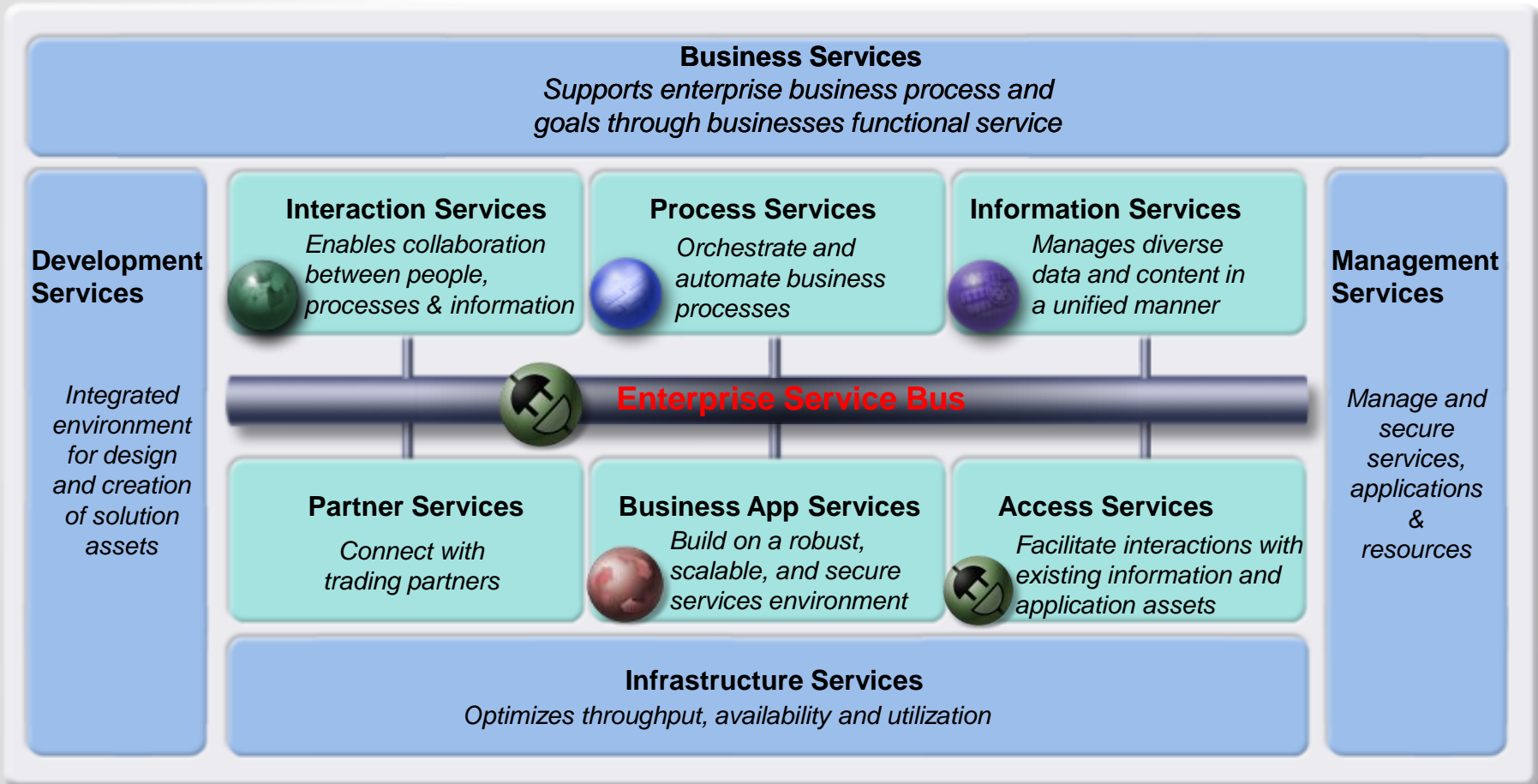


HMES – the SOA perspective

Componentization of BP lead to IT-supported services, interconnected through Enterprise Service Bus (ESB)

1. **Top-layer services:** *Business Services*, support enterprise business processes and goals.
2. **Core Services:**
 - *Process Services*: orchestrate and automate BP;
 - *Interaction Services*: enable collaboration;
 - *Information Services*: manage data and content;
 - *Business Application Services*: build services environ.;
 - *Access Services*: facilitate interactions;
 - *Partner Services*: connect with SC partners.
3. **Bottom-layer services:** *Infrastructure Services*, optimize throughput, availability and utilization

SOEA and vMES: Enterprise Integration and virtualization



HMES – the SOA perspective

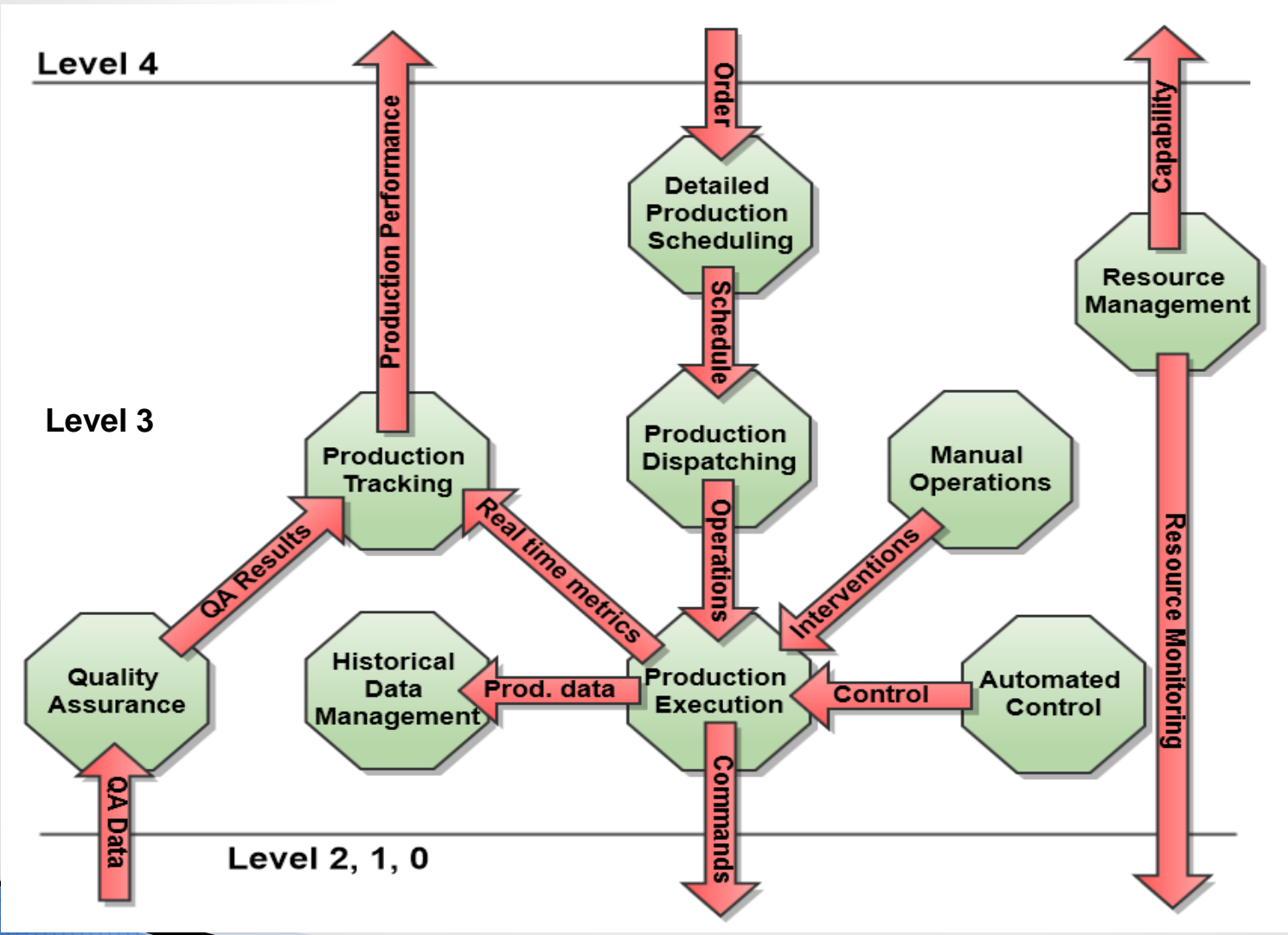
Process (IT-services) connectivity through the ESB

SOEA and vMES: ISA-95 Layers in manufacturing enterprises



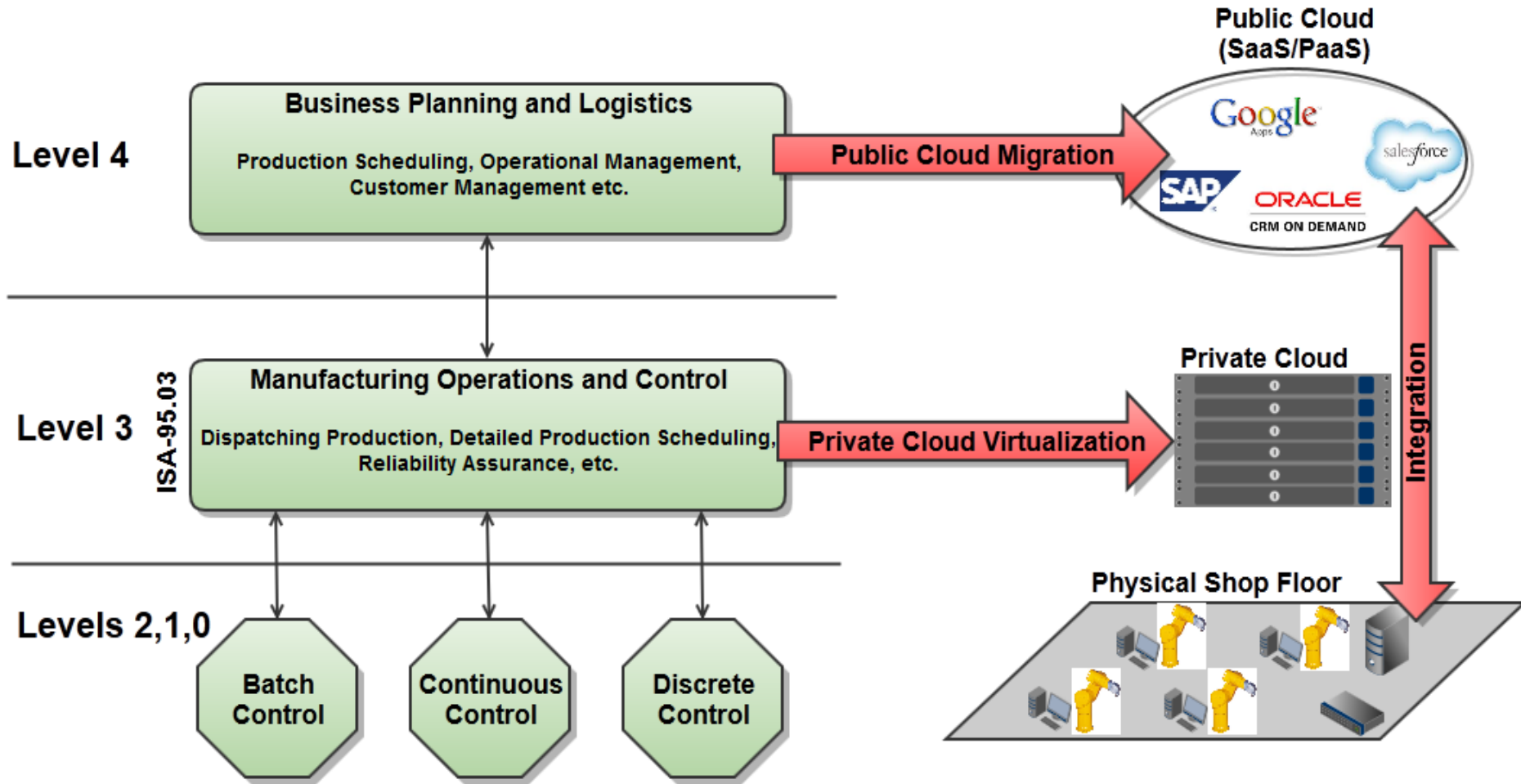
- **Levels 0, 1 and 2** represent the **process control levels** and their objective is to directly control the physical shop floor equipment in order to execute the actual production operations that result in one or more finished products;
- **Level 3** is the MES (**Manufacturing Execution System**) level and consists of several activities that have to be executed in order to prepare, monitor and complete the production process executed at level 0, 1 and 2;
- **Level 4** is the ERP (**Enterprise Resource Planning**) level that executes the financial and logistic activities.

SOEA and vMES: Level 3 ISA-95 modules and information flow





SOEA and vMES: resource virtualization for ISA-95 Levels 4 and 3 enterprise processes



A new master program: Management of the Digital Enterprise (MDE)



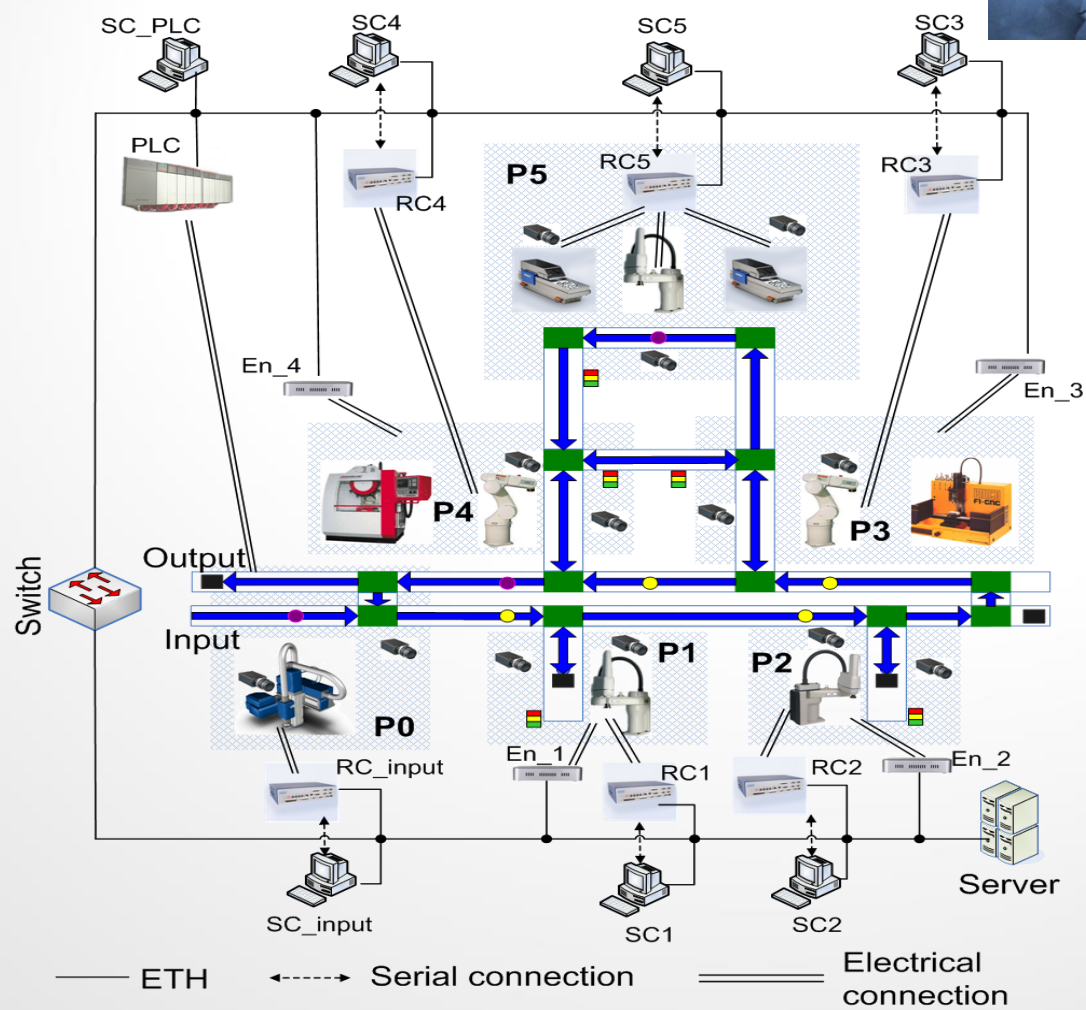
Goal: Qualifying graduates with the necessary skills to reengineer and manage sustainable enterprises

Course	Sem	Course	Sem	Course	Sem
Production Systems & Group Technology	I	Integrated Supply Chains and Logistics	II	Digital Marketing	III
Batch Planning and Resources Allocation	I	Enterprise Warehousing and Information Systems	II	Entrepreneurship	III
Organizational Management	I	Financial Management	II	Service Management	III
Scientific Research	I	Business Process Modelling	II	Business Communication	III
Managing Human Capital*	I	Scientific Research	II	Business Process Management	III
Economics for Managers*	I	Project Management*	II	Scientific Research	III
Business Intelligence and Risk Management*	I	Team Management*	II	Customer Relationship Management*	III
Quality Management*	I	Power Management for Sustainability*	II	Asset Management*	III
		Sustainability Product Design*	II	Scientific Research & Dissertation	IV

* Optional courses

A new master program: MDE

Manufacturing structure for Lab/Projects



——— ETH - - - - - Serial connection == Electrical connection
 SC = resource PC ● RFID read write ● RFID read-only
 RC = resource controller PLC = programmable logic controller EN = energy meter

A new master program: MDE Manufacturing structure for Lab/Projects



THANK
YOU!

Thank you!

